

FS No. 10

Article Description	Metallised Sewing and Stitching Thread
Composition	35% metallised polyester; 65% polyester
Harmonised Tariff Number	560500000
Count	dtex 210 x 5 / den 190 x 5
Make Up Available	20 g spool; 100 g cone

Fastness Rating – Scale 1 (worst) – 5 (best)

Fastness to washing at 60°C	DIN EN ISO 105-C04/M & S C4A	4-5
Fastness to water (damp for 4hrs at 37°C)	DIN EN ISO 105-E01/M & S C6	4-5
Fastness to rubbing dry (10 rubs on dry white Fabric)	DIN EN ISO 105-X12/M & S C8	4-5
Fastness to rubbing wet (10 rubs on wet white Fabric)	DIN EN ISO 105-X12/M & S C8	3-4
Fastness to dry cleaning	DIN EN ISO 105-D01	4-5

Fastness Rating – Scale 1 (worst) – 8 (best)

Fastness to light (100hrs xenon light)	DIN EN ISO 105-B02	6-7
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Due to different dye stuffs not applicable to all colors.

Mechanical – Technological Values

Tensile Strength cN (force until thread breaks, in Centinewton)	DIN EN ISO 2062	approx. 4800
Elongation (% of stretch extension with weight tension until breaks)	DIN EN ISO 2062	approx. 18

Recommendations for care



Color Card No.

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Oeko-Tex



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dtex = decitex = weight in grams of 10,000m of yarn; den = denier = weight in grams of 9,000m of yarn
 1 denier = 1,111 decitex; dtex x 2 = two-ply of yarn; den x 2 = two-ply of yarn
 cN = Centinewton: 1 Centinewton ≈ 1,02 gram