

# How to use MadeirAS Film for badges

1.

**MadeirAS Film 100 micron** is a heat sensitive film, suitable for badge production, without needing any other fabric.

2.

Use two layers and place the rough sides together to prevent slippage. Hoop the film as you would normal fabric, no backing required.

3.

**Digitising** - The fully stitched background has to be digitised approximately 50% larger than the satin stitched border. This is required to prevent splitting of the background and border.

4.

Place the hoop onto the machine and stitch the design outline to secure the layers of film. Within the outline, create a grid support of running stitches to stabilise and add structure.

5.

Use a fill stitch to create a solid background. Embroider the motif, characters or text of your badge.

6.

Embroider a 2.5 - 3mm edging around the outline in satin stitch. Stitches should be as close together as possible. This will perforate the film so the badge can easily be removed.

7.

Once complete, remove from the hoop, then carefully tear away the AS Film. Any residue can be removed with an iron or heat press at 120 -140°C.

## Learn More:

Punch Book - Digitising for Embroidery design by Bonnie Nielsen

Madeira Embroidery Training Courses contact: [sales@madeira.co.uk](mailto:sales@madeira.co.uk)

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# MADEIRA