



- **Burmilana 12** is a fine spun merino wool and acrylic blend. **Burmilana CO** is a cotton and acrylic thread mix. Approximately 3 times thicker than standard machine embroidery thread.
- Burmilana with the characteristics and appearance of wool, is the perfect choice for creating a soft textured, almost hand stitched look on garments, logos and badges. Burmilana CO available in fresh bright colours is a great summery alternative.
- For the best results, slightly reduce machine speeds. To accommodate the thicker thread tighten the top tension only, do not adjust the bobbin tension otherwise birdnesting can occur. When running wool thread you will also have to clean out the bobbin case more often.
- **MXK5M size 100** needles allow the thicker thread to pass through the eye more easily. Choose an accurate needle tip for the fabric to be embroidered. For knitwear a ball point SES needle is recommended.
- When digitising your design it is important to alter the stitch length and reduce stitch density. Each stitch length must be 3mm plus for a 40 weight thread. Widen the stitch gauge from 0.4mm to 0.9mm to avoid birdnesting.
- To create a fur like texture with Burmilana, brush your embroidery with a soft wire brush or a piece of Velcro (hook side).
- Burmilana and Burmilana CO can be washed up to 45°C on a delicate machine cycle. Do not use bleaching agents and always iron in the reverse.

Learn more:

Punch Book - Digitising for Embroidery design by Bonnie Nielsen

For more information go to www.madeira.co.uk

Madeira Embroidery Training Courses contact: training@madeira.co.uk

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