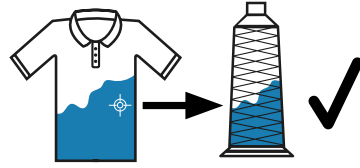




POLYOCEAN Dye to Match

Key Facts & Process Overview



Dye to Match Steps & Lead Times



1. Provide to Madeira your desired colour(s)

Shade Input: QTX from **Coloro** or **Pantone TCX preferred**. Fabric samples (min. 10×10 cm) accepted. Other formats available on request may delay matching and make it less accurate



2. Lab Dip Creation **10** working days

Madeira dyes a sample thread spool
Cost: €180 per colour (deductible from bulk order)



The Lab Dip is sent to the customer



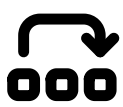
3. Customer Approval:

Lab dip approval for production (**Ideally for fast digital approval via DMix Colour Matching software**; otherwise via physical samples sent for review)



4. Bulk Dye Production: **25-30 working days** after approval

Bulk dye comparison with Lab Dip by Madeira and approval by the customer (**Ideally for fast digital approval via DMix Colour Matching software**; otherwise via physical samples sent for review)



5. Re-orders

Existing colours can be reproduced once volume is confirmed. **Lead time 20-25 working days**



? Questions: If you need further advise, get in contact with us at:

service@madeira.com

